

Work Order ID 56857

March 11, 2010 9:59:32 AM



Page 1

Item ID: D3403-3

Revision ID:

Item Name: Bushing

Start Date: 15/03/2010 Start Qty: 60.00

Required Date: 25/03/2010 Req'd Qty: 60.00

Reference:

Qmk 10-03-11

Approvals:

Process Plan:

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run

Start

Stop

Cust Item ID:

Customer:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3403

Rev B

100



Hardinge

Hardinge CNC Lathe Small

Hardinge CNC LATHE SMALL

0.00

Memo

0.00

1- Turn as per Folio FA558 & Dwg D3403
B 2-Debur

Folio Rev: B Dwg Rev:

SA 10/03/13

69 *✓*

110



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

0.00

Memo

0.00

SA 10/03/13

69 *✓*

120



QC

Quality Control

QC8- Inspect parts - second check

0.00

Memo

0.00

Qmk 10/03/15

69 *✓*

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Page 2

Item ID: D3403-3

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Item Name: Bushing

Start Date: 15/03/2010 Start Qty: 60.00

Required Date: 25/03/2010 Req'd Qty: 60.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals:

Process Plan:

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Packaging

Packaging

Identify as per dwg & Stock Location: SS

Memo

0.00

0.00

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

10/3/16 (69)

10/03/17

mf

10-3-16

Picklist Print

March 11, 2010 9:59:32 AM

Work Order ID: 56857

Parent Item: D3403-3

Parent Item Name: Bushing

Comments: IPP Rev:A 05.08.31 New issue KJ/JLM
IPP Rev:B 06-03-07 As per Rev B JLM

Start Date: 15/03/2010

Required Date: 25/03/2010

Start Qty: 60.00

Required Qty: 60.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item No	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M303R0.750		Purchased				100	f	157.0130	13.0105			



303 Round Bar 0.750

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
MAT	157.013	
107077	0	
113134	51.1	
113295	12.1	
113365	77.33	
113424	16.483	

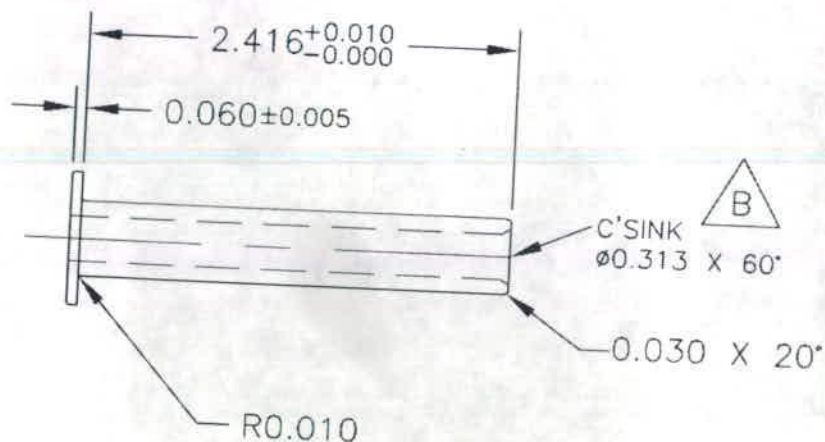
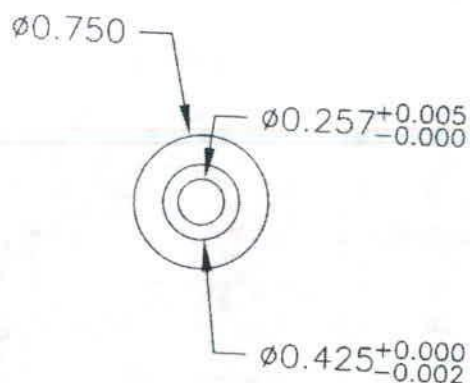
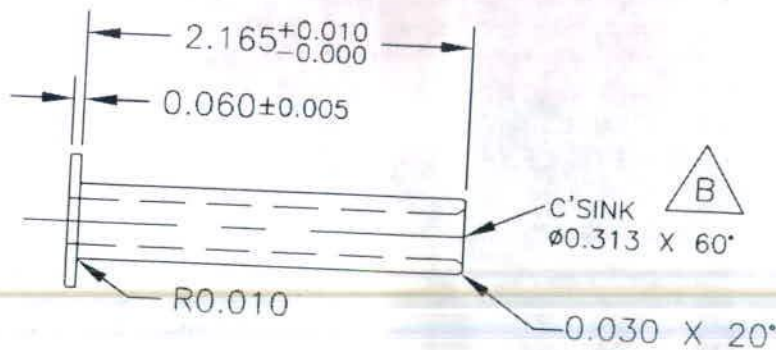
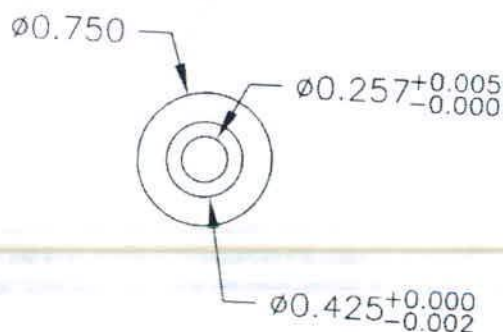
13.5 Rt 25/03/13

DART

DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3403	REV. B
DATE 06.01.23	TITLE BUSHING		SHEET 1 OF 1
A	05.03.07	NEW ISSUE	SCALE 1:1
B	06.01.23	ADD COUNTERSINK	

RELEASED

06 01 27 H

**D3403-1 BUSHING****D3403-3 BUSHING****D3403-1/-3 BUSHING**

- 1) MATERIAL: $\phi 0.750$ AISI 303 ROUND BAR (REF. DART SPEC. M303R0.750)
- 2) FINISH: NONE
- 3) BREAK ALL UNMARKED SHARP EDGES TO 0.010 MAX
- 4) ALL DIMENSIONS ARE INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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